ACOUSTIC CONTROL SYSTEMS

Ultrasonic transducer S1823

DATASHEET

Intended use

Dry point contact ultrasonic transducers S1823 with wave type switching and a are used to perform ultrasonic inspections of various non-metallic materials and products to determine their physical and mechanical properties.

The transducers are regularly used as a transmitter-receiver couple.

Main technical specifications

Type of transducer: Dry-point-contact Type of generated wave mode: Longitudinal or

shear-horizontal
Couplant-free operation

400 V

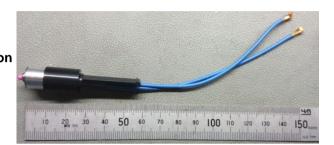
Nominal frequency: 60 kHz

Electric capacity of the piezoelectric element: 1.400 ± 200 pF

Maximum excitation pulse voltage, V:

Connector type: OSMT or LEMO00
Overall dimensions: 11x22.6 mm

Weight: 14 gr



Measurement conditions and equipment used

Temperature 25℃, rel. humidity 43%

Special properties:

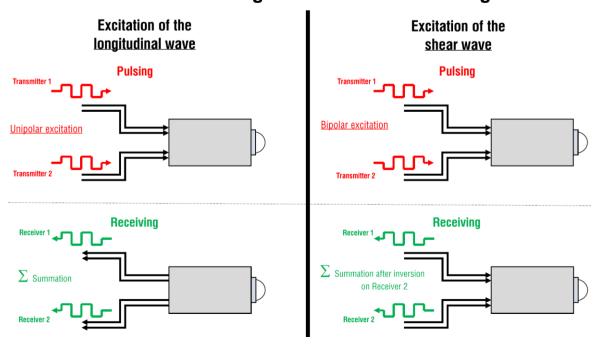
The method of passing of the ultrasonic waves through a tapered sample from fluoroplastic is used. The tested transducer operates in the transmission mode. As an ultrasonic pulse receiver, a broad-band single-crystal piezoelectric transducer with the operating frequency 5 MHz and effective aperture 10 mm is used.

Generator transmitting signal: half-sine video pulse with 200 V amplitude and 2.0 mcs duration time at the -20 dB level from the maximum.

Receiving path parameters: the integrating amplifier AKS310 is used. The amplification is 400 at 100 kHz frequency, the band 2 is 250 kHz and the input impedance is 40 kOhm.

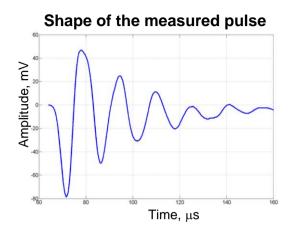
In the longitudinal wave generation and receiving mode, the piezoelectric elements of the tested transducer are connected in parallel and co-phasal. In the shear wave mode, they are connected antiphasal via the transformer with the interrupted ferrite core, the transformation ratio is 1:1 and the inductivity of each coil is 20 mH.

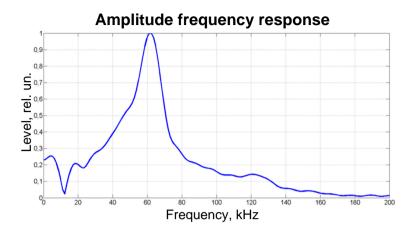
Excitation scheme for longitudinal and shear wave generation



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Measured characteristics in the longitudinal wave mode

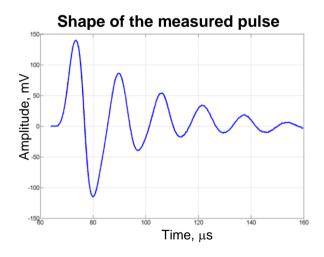


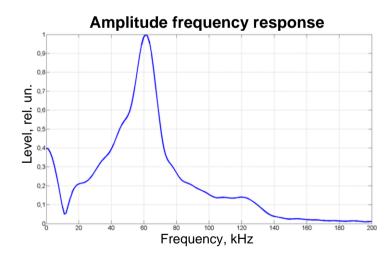


Signal parameters

Maximum half-wave amplitude of the pulse, V	AL _{max} = 0.078	Lower band frequency at the - 3 dB level, kHz	FL ₁ = 55.0
Pulse duration at the -14 dB, msec	$TL_{14dB} = 52.6$	Upper band frequency at the - 3 dB level, kHz	FL ₂ = 67.8
Maximum spectrum frequency, kHz	FL _{max} = 62.3	Average band frequency at the -3 dB level, kHz	FL _c = 61.4
Relative frequency band at the -3 dB level, %	PL 3dB = 21	Average compound band frequency at the -3 dB level, kHz	FL _g = 61.1

Measured characteristics in the shear wave mode





Signal parameters

Maximum half-wave amplitude of the pulse, V	$AS_{max} = 140$	Lower band frequency at the -3 dB level, kHz	FS ₁ = 54.2
Pulse duration at the -14 dB, msec	$TS_{14dB} = 54.3$	Upper band frequency at the -3 dB level, kHz	FS ₂ = 68.2
Maximum spectrum frequency, kHz	$FS_{max} = 61.0$	Average band frequency at the -3 dB level, kHz	FS _c = 61.0
Relative frequency band at the -3 dB level, %	PS _{3dB} = 23	Average compound band frequency at the -3 dB level, kHz	FS _g = 60.8